CIGARETTE SPECIFICATION

STOCKTON STREET
MARLBORO LIGHTS REG 80MM 10'S FTB - SINGAPORE TAR/NICOTINE
BRAND CODE-1050 (SGP)

EFFECTIVE DATE: 06/02/90
SINGAPORE

APPLIES TO EXPORT FORMULAS: 58

CIGARETTE LENGTH	:	79.0	MM	FTC TAR	:	11.0	MG/CIGT	10.5 - 11.4
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	60.0	MM					
FILTER LENGTH	:	19.0	MM	NICOTINE	:	.90	MG/CIGT	.80 - 1.00
TIPPING LENGTH	:	27.000	MM					
TOTAL R.T.D.	:	4.50	IN. H2O					
DILUTION TARGET	:	20.0 +/-	5.0 %					

TIPPING PAPER : 54MM X 3500M WHT TQL PPT EC-136 12-113-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 6.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A2000 - 12.00% MARLBORO LIGHTS TROPICAL AFTERCUT FTB

CIGARETTE PAPER : 27.25MM X 6500M 50CU/0.6%(K/D110-6/E751) 10-021-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : 1. COUNTRY REQUIRES QA SMOKING BY THE UK METHOD.
2. PACK PRINT TAR/NICOTINE IS 11.0MG/0.9MG.

REASON FOR CHANGE : TOBACCO ROD CIRCUMFERENCE CHANGED TO 24.8MM. TPG
: PAPER CHGD TO 12-113-A (54MM X 3500M WHT TQL PPT
: EC 136) WITH NEW REPEAT PATTERN. TARGET WEIGHTS
: REDUCED. DO NOT MIX.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 3/27/90

PRINTING DATE : 3/27/90
PRINTING TIME : 9:06:09

APPROVED BY: J E Bichutt

SUPERCEDES SPECIFICATION DATED: 11/16/89

2057680594

Source: https://www.industrydocuments.ucsf.edu/docs/xydn0004